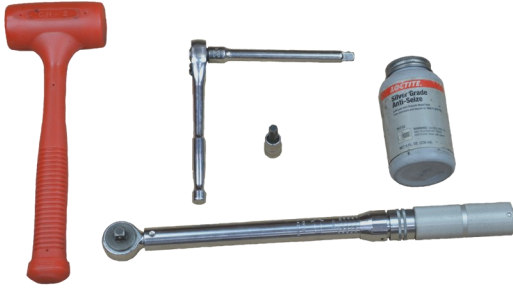


# 16" 3-Rib Vic Quick Installation

www.metal360.ca 204-355-7634

**Parts Needed:** soft face hammer, socket wrench, 3/8" hex bit, and torque wrench, anti-seize compound.



1. If assembling used parts, inspect all parts for wear and/or visible damage. Replace if necessary.

2. Assemble the segment set, applying anti-seize compound on the bolts.



3. Slide segment set over the hose.



4. Insert the barb into the hose. Tap into position. Leave the hose 2 3/8" from end of grooved end.



**THIS IS ONLY A QUICK GUIDE. PLEASE REFER TO OUR INSTALLATION MANUAL FOR FULL INFORMATION.**

Can be found online at [www.metal360.ca](http://www.metal360.ca) or we have paper copies, and or can send out PDF's

**360 coupling**

5. Set the segment set over the barb 2-5/8" from flange to segment. See images below.



6. Tighten all bolts to their specified torque specs, alternating between segments.



## Torque Specs

1/2" segment set bolts—60 ft/lbs



Retorque bolts after 12 hours of use.



Adjustments to torque specs may be necessary, depending on what type of hose is being used.

7. Slide gasket onto Vic flange.



8. Repeat steps 2—6 and slide barb into the gasket.



9. Place clamp and tighten as seen in the picture below.

